The American Society for Testing and Materials is an international standards organization that develops and publishes voluntary consensus technical standards for a wide range of materials, products, systems, and services.

ASTM A536 Castings made of ductile iron, also called spheroidal or nodular iron.

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## **A536 Mechanical Properties for General Purpose Castings**

	Grade	Grade	Grade	Grade	Grade
	60-40-18	65-45-12	80-55-06	100-70-03	120-90-02
Tensile, ksi min	60	65	80	100	120
Yield, ksi min	40	45	55	70	90
Elong, 2% min	18	12	6.0	3.0	2.0

## **A536 Mechanical Properties for Special Application Castings**

	Grade 60-42-10	Grade 70-50-05	Grade 80-60-03
Tensile, ksi min	60	70	80
Yield, ksi min	42	50	60
Elong, 2% min	HA 10 YAN	R <sup>5</sup> IT	3

Examples of special applications include pipes, fittings, etc.

## **Casting Examples**

A common item Portland Bolt stocks made to ASTM A536 include Hillside washers (Grade 65-45-12), although some are made to ASTM A48.